

**SUBJECT:** Replacing the Cabinet Facia Seal

The instruction below demonstrates how to replace the cabinet facia seal. Suitably qualified personnel should only carry out this procedure.

**Schedule of servicing:**

As and when needed.

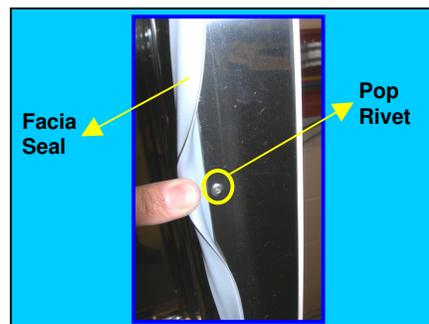
**Safety requirement:**

1. Ensure that the cabinet's power cord is unplugged from the power source before attempting to remove and replace the cabinet facia seal.
2. Ensure that the cabinet is free from any samples inside.

**Servicing Procedure:**

1. Ensure the safety requirements are in place.
2. Remove the shelves from the interior. Remove the main cabinet door.
3. For incubator cabinets, remove also the glass doors.
4. Lie the cabinet safely on its back on a soft surface on the floor.
5. Lift back seal around the facia.

This will expose pop rivets, which holds the seal to the cabinet facia and interior. Drill out all pop rivets using **3.3mm drill bit only**. The 3.3mm drill bit is part of the replacement kit.



NOTE: These pop rivets are stainless steel with stainless steel centre shaft.

6. Once all pop rivets are removed, slowly pull the seal out.  
NOTE: Take note where the seal joints are and use the same start & end position when fitting the new facia seal.

7. Fit the new facia seal around the cabinet and cut to the right length once fitted. Ensure to use the same start & end position as the old facia seal.

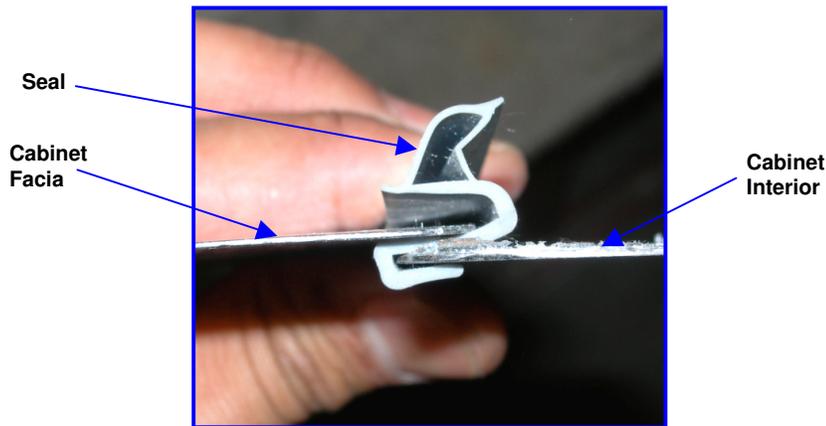
8. Use the special flat tool provided with the kit and push the lip of seal back and under the facia lip all around cabinet perimeter. Be careful not to tear the seal.



Special flat tool to push the seal under the facia

9. Once the seal is completely fitted around the cabinet facia, pop rivet the seal all around cabinet using 3.3mm pop rivets provided with the kit.

For common reference, below is a cutout photo of how the seal is held between the cabinet facia and interior. The pop rivets will hold the seal through the cabinet facia and interior



10. Inspect the seal and check for any tear and breaks. Clean up the perimeter of the facia. Carefully stand the cabinet up. Refit the cabinet main door and glass doors, if any.