

CONTHERM *Scientific Limited*

TECHNICAL MEMORANDUM

PRODUCT :PRECISION

No : 0057

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FROM : Contherm Scientific Ltd

DATE : 30/08/1995: REVISED 13/5/2003

TO : ALL AGENTS

SUBJECT: Fitting Cable Ports to Precisions

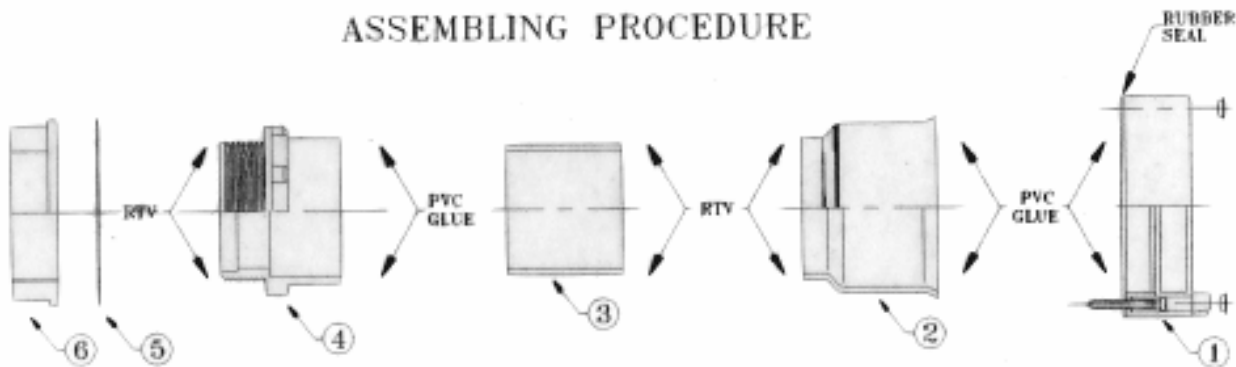
With 20mm drill, drill hole in interior and mark the exterior through the centre of the hole.

Mark a 77mm hole on exterior and cut out with chassis punch supplied. Insert large part of chassis punch through exterior hole and screw small part of chassis punch from interior. Proceed with punching hole.

Fit large part of port cover to exterior, making sure that the small part will fit through the interior hole and locate inside of large tube.

Put small bead of sealant around flange to seal against interior wall.

ASSEMBLING PROCEDURE



IMPORTANT!
ALL JOINTS MUST BE VAPOUR SEALED.

If REPLACING a damaged external part of the cable port (the part with the hinged flap), ensure that the sealant is cut free from the internal wall coupling before attempting to separate the external cover from the internal tubing, and also ensure that new sealant is applied when the replacement part is fitted.